# Table of Contents

Contents

[Table of Contents 1](#_Toc97286796)

[1.16 - Gripper Adv/Ret Cycle Fault 2](#_Toc97286797)

[Material Setup 2](#_Toc97286798)

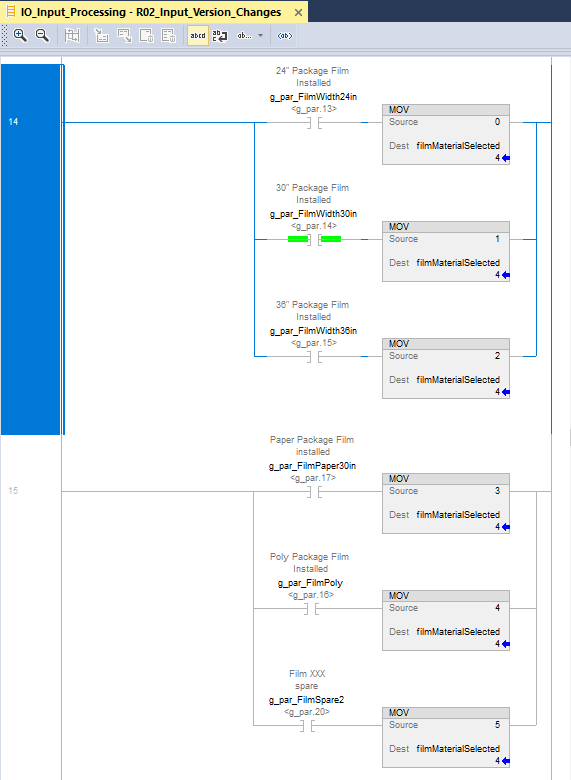
[Kickout “The scanned box barcode is not valid” 4](#_Toc97286799)

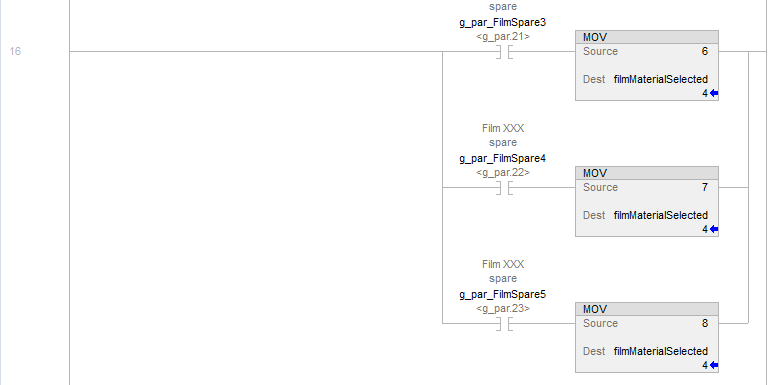
# 1.16 - Gripper Adv/Ret Cycle Fault

* Indicates the gripper advance (move to right) cylinder advance reed switch is not working
* It is suggested that this sensor be repaired
* If you choose not to repair the sensor, enable g\_par.24

# Material Setup

Only the config for the material you are running should be active (ON). Typically, this is g\_par\_FilmWidth30in as shown in the screen shot below





# Kickout “The scanned box barcode is not valid”

